

# RSA 2024-SB *Random Semi-Automatic Case Sealer*

## RSA SERIES

Interpack's RSA Series Case Sealers are operator-fed machines that automatically adjust for each size case processed. When your production produces different sized cases to be processed through a single case sealer, an Interpack random case sealer is your answer.

These machines are engineered to provide:

- Industry leading features
- Heavy duty construction for 24/7 operation
- Ergonomic, user-friendly operation

The RSA 2024-SB's side belt drive is ideally suited to process narrow cases.

Also, a random top squeezer option is available to compress the top major flaps before sealing to provide the best possible closure on overstuffed cases.

Every Interpack Case Sealer comes with an HSD 2000-ET II tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.



*Shown with optional pack tables and casters*

## RSA 2024-SB FEATURES

- Heavy duty construction will process up to 85 lb. cases
- Side belt drive to process narrow cases
- Digital pneumatics retain the upper head location after processing to improve throughput speeds
- Indexing gate to properly position the case for processing
- 2 modes of operation
  - Top & bottom random sealing
  - Bottom only random sealing
- Unique "Clear" push button to clear jams and replace bottom tape roll
- 1/3rd HP motors for 24/7 operation
- Dual column for maximum processing stability
- Selectable floating upper head processes mild overfills
- Offset tape heads process cases as low as 2" tall



## RSA 2024-SB SPECIFICATIONS

Model	Min Case (L x W x H)	Max Case (L x W x H)	Case Wt (Lbs)	Belt Speed (Ft/Min)	Electric	Tape Width mm (inches)	Conveyor Height	Machine Wt (Lbs)	Machine Dimensions (L x W x H)
RSA 2024-SB	6 x 4 x 3.5 std 8 x 8 x 2 opt	Inf. x 20 x 24	0-85	82	110v., 1ph., 60hz., 6A., (2x 1/3HP)	48-72 (2" - 3")	24" - 30"	365	44.5" x 47.5" x 73"

### STANDARD OPTIONS



Infeed & exit tables



Random top squeezers

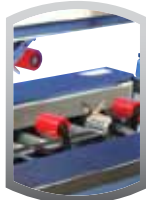


Heavy duty casters

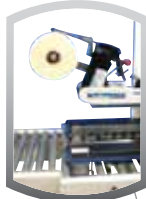


Spare parts kits

### FEATURES



Offset tape heads process  
2" high cases



Tip-up tape head  
simplifies  
roll replacement



Optional top  
squeezers  
compress  
top major flaps



Index gate positions case  
for proper processing



Self-tensioning & tracking  
side drives simplify belt  
replacement



1/3 hp motors for  
heavy duty usage



Digital pneumatics to  
improve throughput speed



Top & bottom or bottom only  
seal operation modes



"Clear" button for jams &  
replacing bottom tape roll

### Corporate Profile

Intertape Polymer Group Inc. (IPG) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing technologies, extensive research and development capabilities and a comprehensive strategic acquisition program, the company believes it has assembled the broadest and deepest range of products in the industry.

IPG is widely recognized for its development and manufacture of specialized polyolefin, plastic and paper-based packaging products, as well as complementary packaging systems for industrial and retail use. Additionally, IPG is a woven and flexible intermediate bulk container (FIBC) manufacturer. Its performance products, including tapes and cloths, are designed for demanding aerospace, automotive and industrial applications and are sold to a broad range of industrial/specialty distributors, retail stores and large end-users in diverse industries.



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